



ALT. NO.	ALT. DATE	ZONE	ALTERATIONS	AUTHORITY
M1	27-03-15		IN DRG. SECTION 'CC' 'GG' & ITEM-24 LOCATION CHANGED. ECN NO. 90000056	MVRR
M2	22-11-17		ITEM-48 DELETED, ITEM-52 ADDED. NOTE 3 DELETED & NOTE 4 & 5 ADDED. LATEST RCF ALT. 'e' UPDATED. ECN NO. 84900008	S.M.R.

THIS DRAWING IS THE INTELLECTUAL PROPERTY OF RAIL COACH FACTORY, KAPURTHALA. ANY REPRODUCTION, STORAGE, OR TRANSMISSION IN ANY FORM OR BY ANY MEANS, WITHOUT PERMISSION FROM CHIEF DESIGN ENGINEER, RAIL COACH FACTORY, KAPURTHALA, IS PROHIBITED.

M5	26-05-2020	IN B/M COL-II ADDED FOR P.30. IN B/M P.53 & P.54 ADDED. NOTE NO.6 ADDED.	D.S.
M4	07-12-2019	IN DRG. ITEM-24 LOCATION CHANGED. ECN No 84900130	M.R.
M3	04-08-2018	In drg, dim 735, 400, 200, 200 & 292 WAS 750, 416, 208, 208 & 284 resply. P14 location dim 925 & 735 was 910 & 750 resply. Ø18 hole location & P26 location changed. P23 & P27 deleted. ECN No 84900025	KHS
			M.R.

THIS DRAWING IS ONLY FOR OUTSOURCING.

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID.
FOR UNTOLERANCED DIMENSIONS REFER MDG00008

DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.
DATE OF FIRST ISSUE 18/03/1999 CGM BY

WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	GROUP	DETAIL DRG	MATL. & SPEC.	REMARKS
NIL	M	UNDERFRAME	GROUP	UNDERFRAME	ET11100 ALT d	
WEIGHT	FILE	\\10.12.17.2\shell\amar\ET11100S1e.PRT (2D)				
NIL	KG	UNDERFRAME ARRANGEMENT				
S. AREA						
NIL	M2					
LENGTH/DIA						
21.187	M					
WIDTH/THICK.						
2.692	M					
HEIGHT						
0.420	M					

ENTERED
INTO
DATA BASE
25 NOV 2016